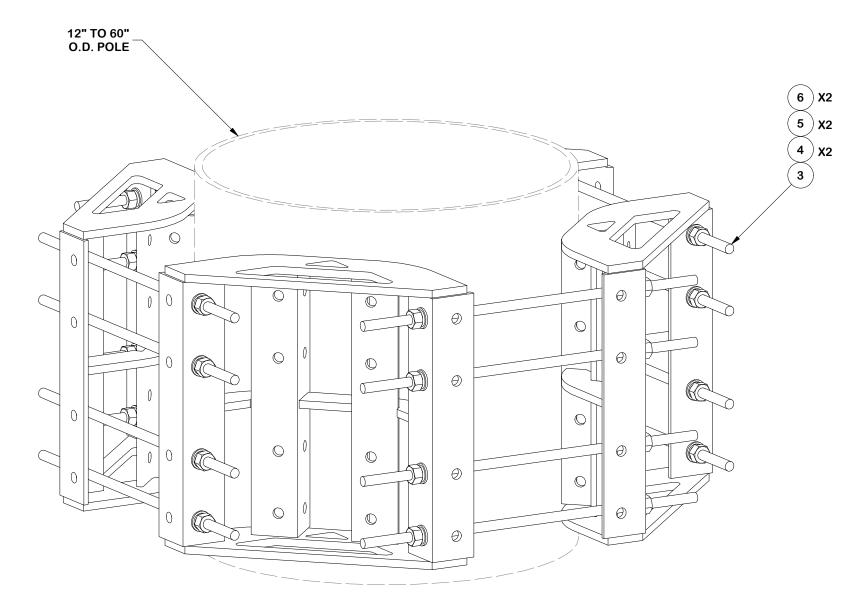
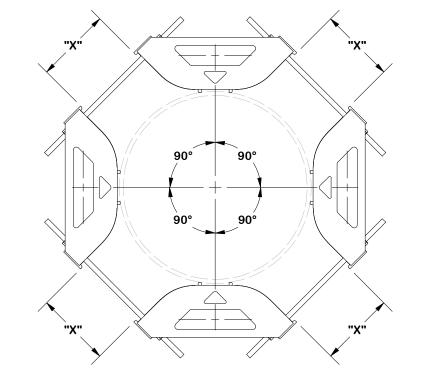
			PARTS LIST			
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-RM4HD	WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT	1	71.27	285.08
2	16	G58R-48	5/8" X 48" THREADED ROD (HDG.)		4.43	70.92
3	16	G58R-24	5/8" X 24" THREADED ROD (HDG.)		2.22	35.46
4	32	A58FW	5/8" HDG A325 FLATWASHER	1	0.03	1.09
5	32	G58LW	5/8" HDG LOCKWASHER		0.03	0.83
6	32	A58NUT	5/8" HDG A325 HEX NUT		0.13	4.16
			-		TOTAL WT. #	384.60
					L	

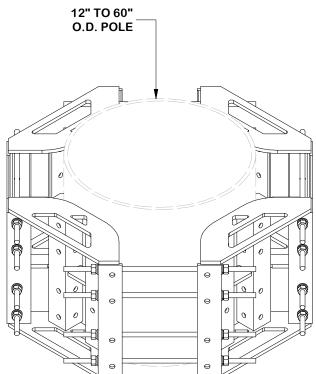


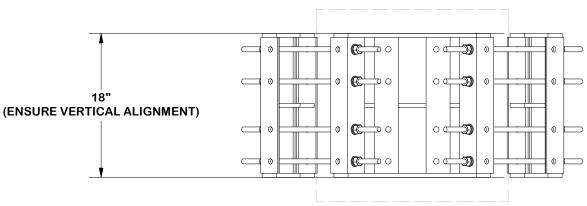
TOLERANCE NOTES						DESCRIPTION					
			TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE		HEAVY DUTY QUAD BRACKET RIN 12" T0 60" DIAMETER POL						
			ALL OTHER MACHINING (± 0.030")	CPD N	0.	DRAWN BY E		ENG. APPR	0		
Α	ADDED INSTALLATION INFO	N/A CSL 7/11/2023 ALL OTHER ASSEMBLY (± 0.060")				CEK	6/5/2017		7		
REV	REV DESCRIPTION OF REVISIONS CPD B		OF REVISIONS CPD BY DATE PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION		PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT	CLASS	SUB	DRAWING	USAGE	CHECKED	B١
REVISION HISTORY					INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.		02	CUS	STOMER	JET	7

MOUNT		Engineering Support Team: -888-753-7446	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX		
ROVAL	PART NO.			_	
7/12/2023	RM4	-HD		0	PΑ
BY	DWG. NO.			П	PAGE
7/12/2023	RM4	-HD		ω	

#### NOTE: **ENSURE EQUAL DISTANCE BETWEEN BRACKETS "X"** AND AT 90° APART







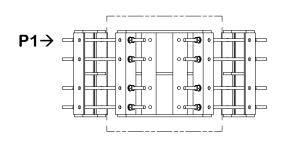
TOLERANCE NOTES	DES	CRIPTIC	DN			-
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE		HEAVY DUTY QUAD BRACKET RII 12" T0 60" DIAMETER PO				
ALL OTHER MACHINING (± 0.030")	CPD	NO.	DRAWN BY		ENG. APP	PROV
ALL OTHER ASSEMBLY (± 0.060")			CEK	6/5/2017		7
PROPRIETARY NOTE:	CLASS	S SUB	DRAWING	JSAGE	CHECKE	D BY
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.	81	02	CUS	TOMER	JET	7

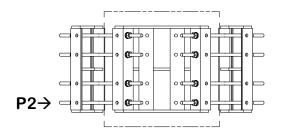
18" (ENSURE VERTICAL ALIGNMENT)

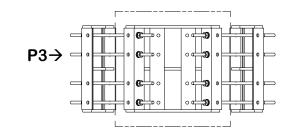


B MOUNT	Engineering Support Team: 1-888-753-7446 A valmont ❤ COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX			
ROVAL	PART NO.		N		
7/12/2023	RM4-HD				
) BY	DWG. NO.		Ē	PAGE	
7/12/2023	RM4-HD		ω		

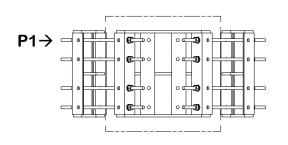
## **INSTALL ORDER**

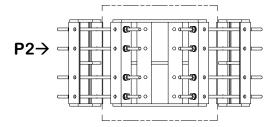


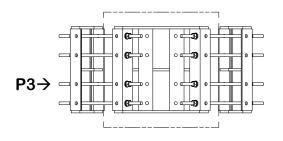




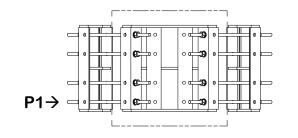
# **INITIAL TIGHTENING**

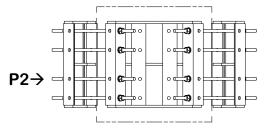


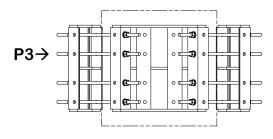




# **FINAL TIGHTENING**







TOLERANCE NOTES	DESCRIPTION			
TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (± 0.030") DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE		HEAVY D		
ALL OTHER MACHINING (± 0.030")	CPD N	0.	DR	
ALL OTHER ASSEMBLY (± 0.060")			CI	
PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT	CLASS	SUB	DR	
INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED	81	02		

### HEAVY DUTY QUAD BRACKET RING MOUNT 12" T0 60" DIAMETER POLE

CPD N	0.	DRAWN BY		ENG. APPF			
		CEK	6/5/2017				
LASS	SUB	SUB DRAWING U	SAGE	CHECKED			
81	02	02 CUS1	OMER	JET			

