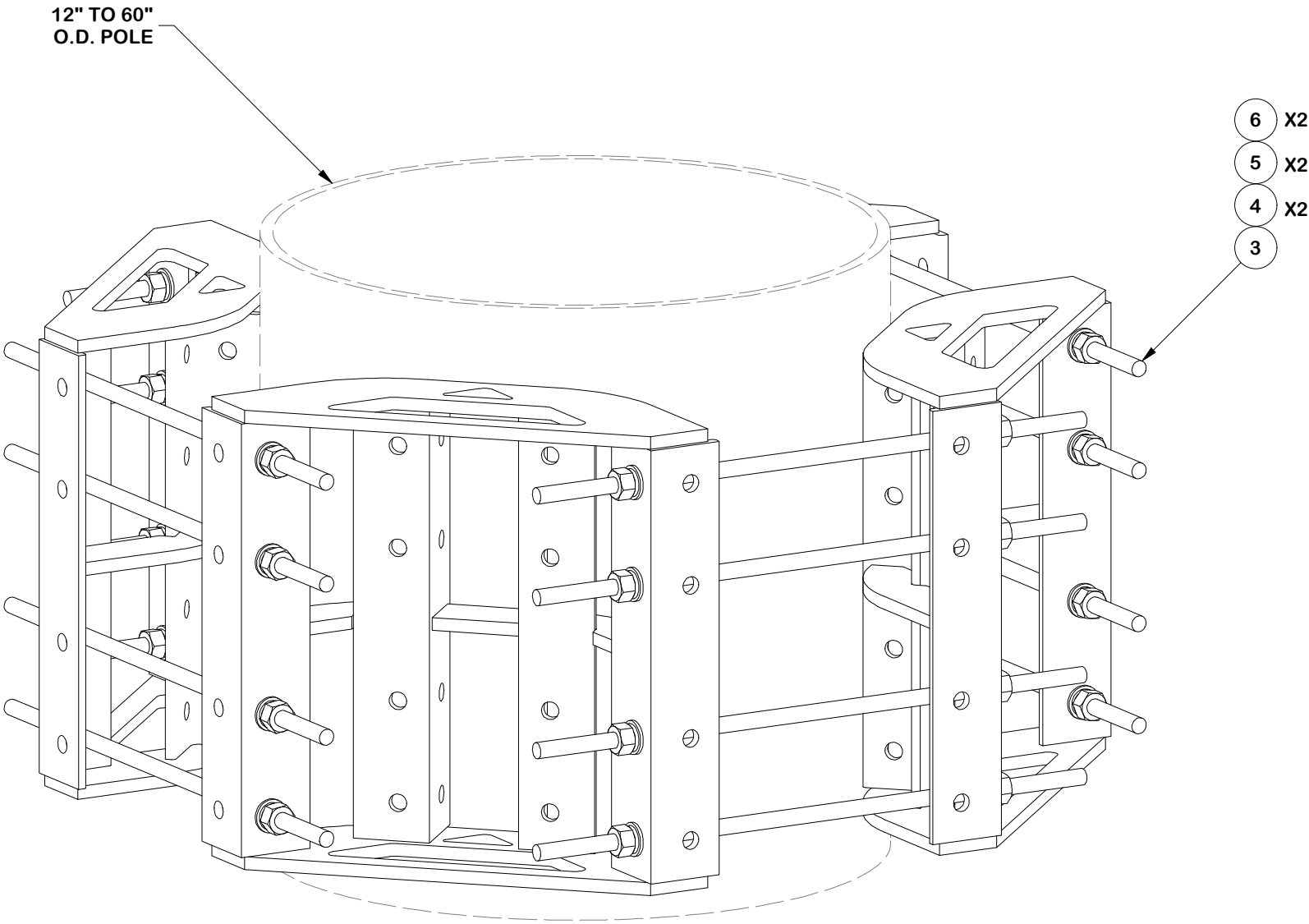

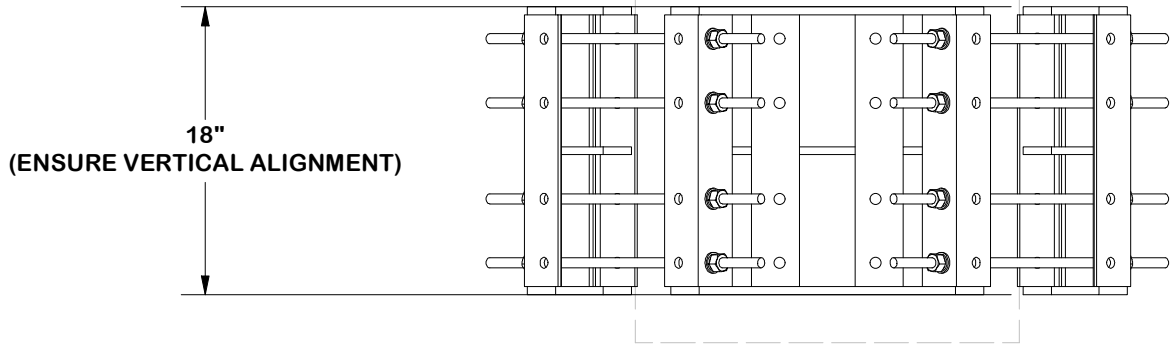
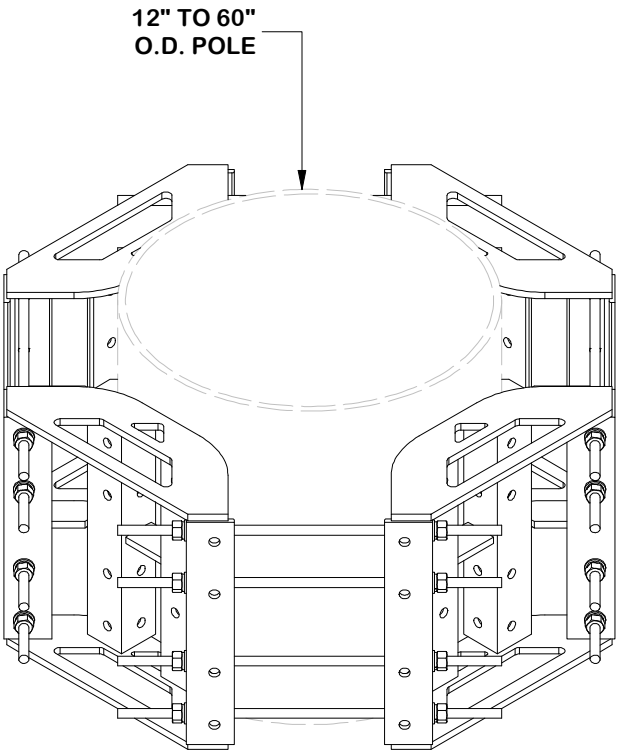
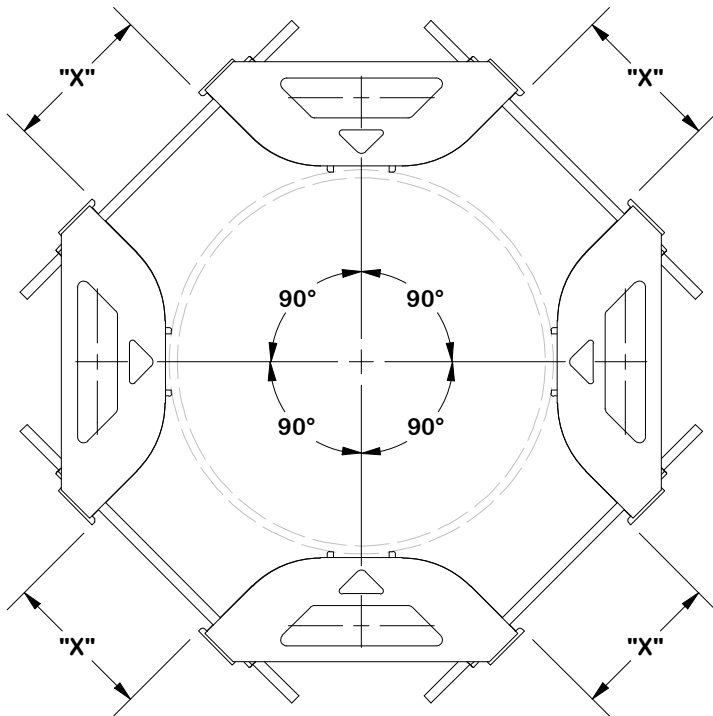


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-RM4HD	WELDMENT FOR 4-SIDED HEAVY DUTY RING MOUNT		71.27	285.08
2	16	G58R-48	5/8" X 48" THREADED ROD (HDG.)		4.43	70.92
3	16	G58R-24	5/8" X 24" THREADED ROD (HDG.)		2.22	35.46
4	32	A58FW	5/8" HDG A325 FLATWASHER		0.03	1.09
5	32	G58LW	5/8" HDG LOCKWASHER		0.03	0.83
6	32	A58NUT	5/8" HDG A325 HEX NUT		0.13	4.16
					TOTAL WT. #	384.60



					TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$) DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES BENDS ARE $\pm 1/2$ DEGREE ALL OTHER MACHINING ($\pm 0.030''$) ALL OTHER ASSEMBLY ($\pm 0.060''$) <small>PROPRIETARY NOTE: THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.</small>		<div>DESCRIPTION</div> <div>HEAVY DUTY QUAD BRACKET RING MOUNT 12" TO 60" DIAMETER POLE</div>		<div><div><div>SITE PRO</div><div>1</div></div><div>A valmont  COMPANY</div></div> <div>Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX</div> <div>Engineering Support Team: 1-888-753-7446</div>			
A	ADDED INSTALLATION INFO			N/A	CSL	7/11/2023	CPD NO.	DRAWN BY CEK 6/5/2017	ENG. APPROVAL 7/12/2023	PART NO. RM4-HD	1 OF 3 PAGE	
REV	DESCRIPTION OF REVISIONS			CPD	BY	DATE	CLASS 81	SUB 02	DRAWING USAGE CUSTOMER	CHECKED BY JET 7/12/2023		DWG. NO. RM4-HD
REVISION HISTORY												

NOTE:
ENSURE EQUAL DISTANCE
BETWEEN BRACKETS "X"
AND AT 90° APART



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
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DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030"$)
ALL OTHER ASSEMBLY ($\pm 0.060"$)

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DESCRIPTION
HEAVY DUTY QUAD BRACKET RING MOUNT
12" TO 60" DIAMETER POLE

CPD NO.		DRAWN BY CEK 6/5/2017		ENG. APPROVAL 7/12/2023	
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY JET 7/12/2023	



Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

Engineering
Support Team:
1-888-753-7446

PART NO.	RM4-HD
DWG. NO.	RM4-HD

INSTALL ORDER



INITIAL TIGHTENING



FINAL TIGHTENING



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
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CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY JET	7/12/2023

SITE PRO 1

A valmont COMPANY

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Engineering
Support Team:
1-888-753-7446

PART NO.	RM4-HD
DWG. NO.	RM4-HD